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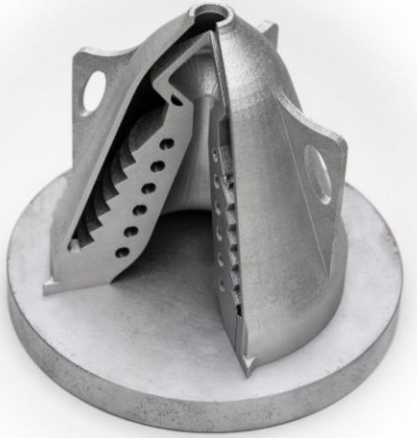
INTRODUCTION – 2CREATE

CREATE

- 250W Fiber Laser
- 40µm – 250µm Spot
- Building Platform: ∅ 110mm x 100mm
- Reservoir: ∅ 110mm x 200mm
- CAM Software 2Build
- Suitable for reactive and non-reactive materials

17-4PH, 315L, Titanium, Aluminium, Bronze, CoCr



INTRODUCTION – 2CREATE

CREATE

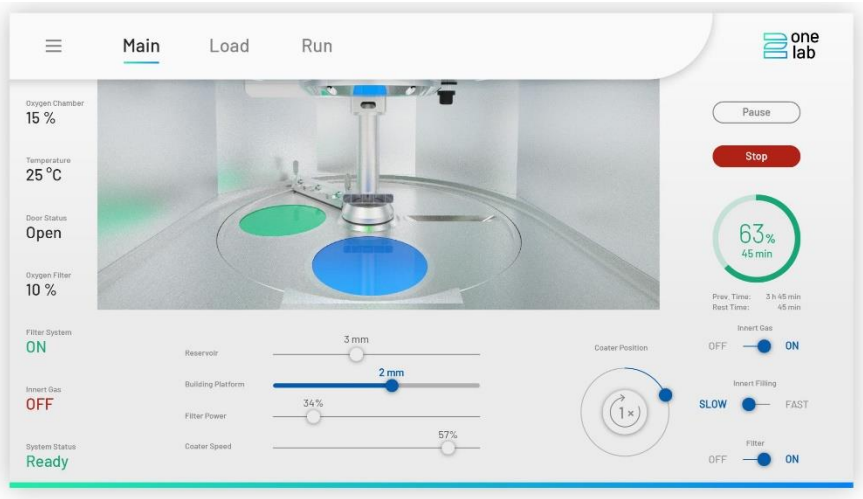
- Weight: 450 kg
- Power Supply: 230V / 1 Phase
- Inert Gas: Nitrogen, Argon

- Typical layer thickness: 20 µm – 40 µm (adjustable)

INTRODUCTION – 2CREATE

CREATE

- Target Markets Dental & Research and Development
- Open Concept – free choice of powder manufacturer
- Compact Design
- Unique fast circulation coater
- Compelling HMI Design

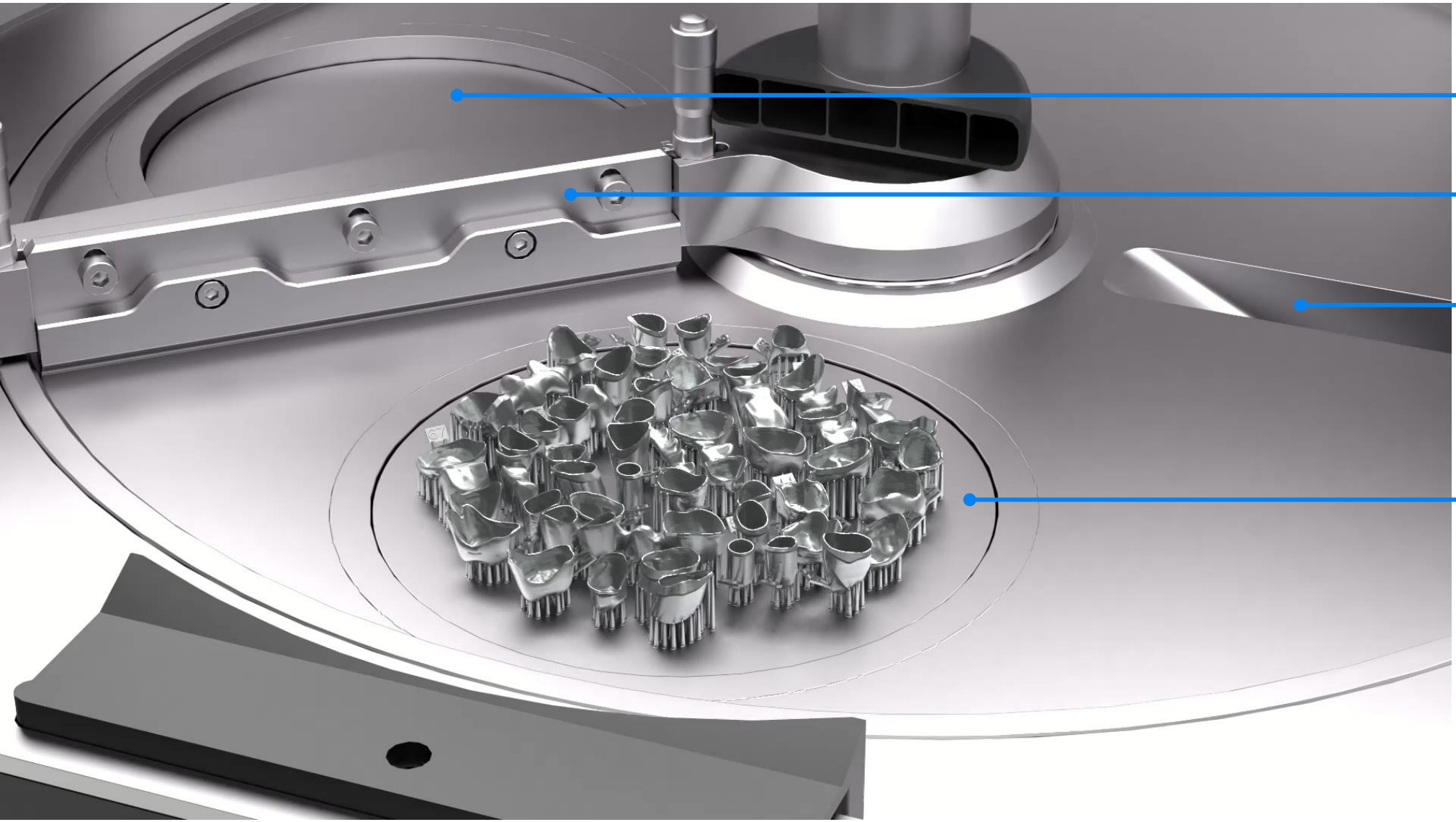


FEATURES – Process Chamber

CREATE

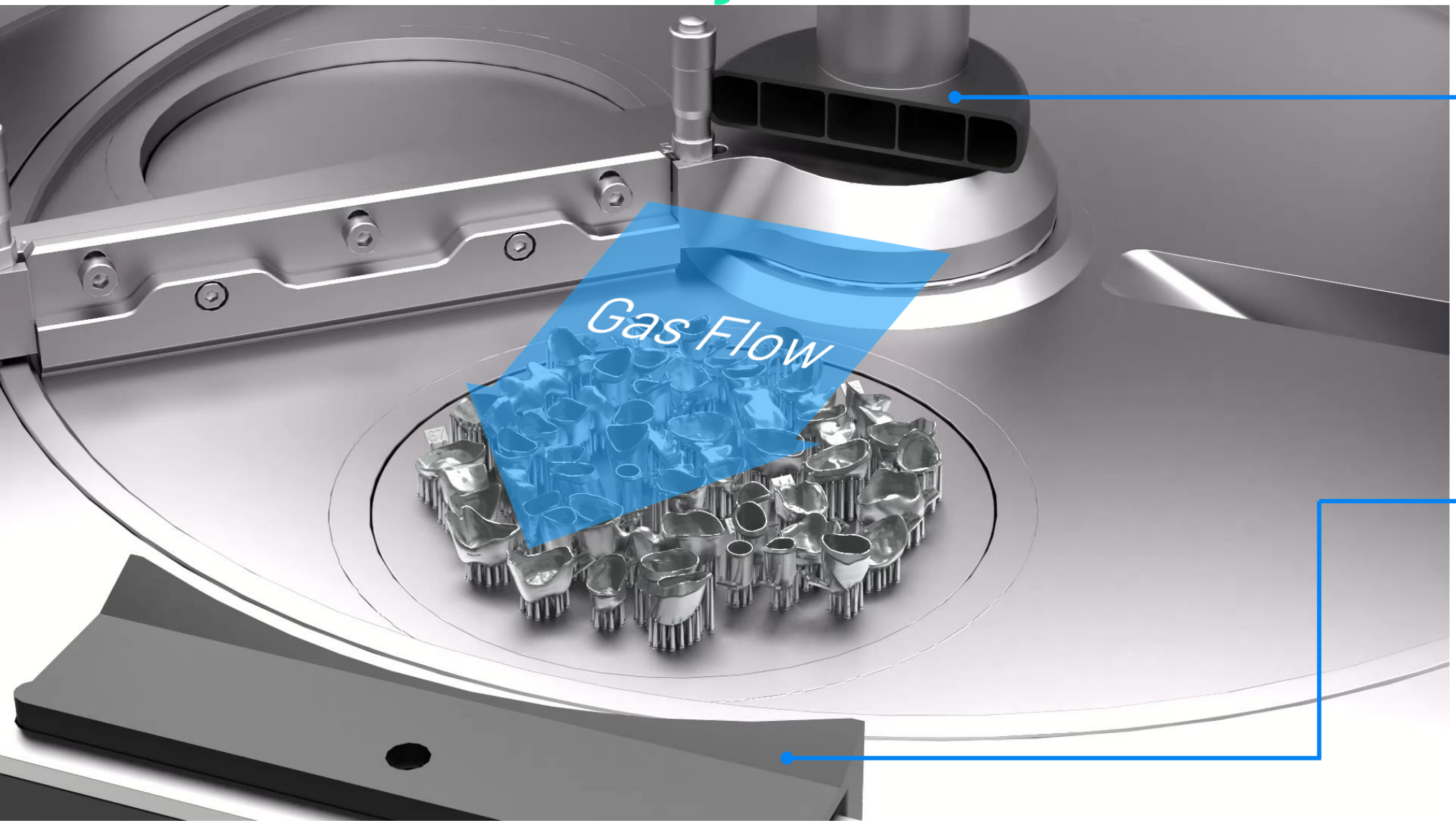
FEATURES – Process Chamber

CREATE



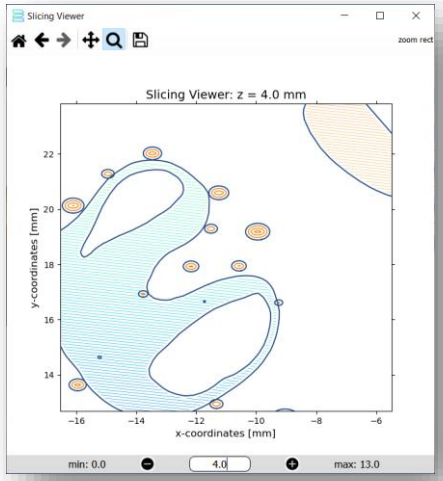
FEATURES – Process gas flow

CREATE



2BUILD – Software Workflow

B U I L D



Printing Strategy

```
SLaserPipelineDelay = 0.00
SMarkDelay = 0.00
SPolyDelay = 0.00
MJumpSpeed = 5000.00

(Define Global Variables END)

N1 G90
N2 G0 X5.000 Y5.000 Z0.000
N3 G600 40
N4 G603 1
N5 G605 80
N6 F 350

N7 M45
N8 G01 X-5.000
N9 G01 Y-5.000
N10 G01 X5.000
N11 G01 Y5.000
N12 M46

N13 G01 X-4.960 Y-4.960
```

Project File

GCODE

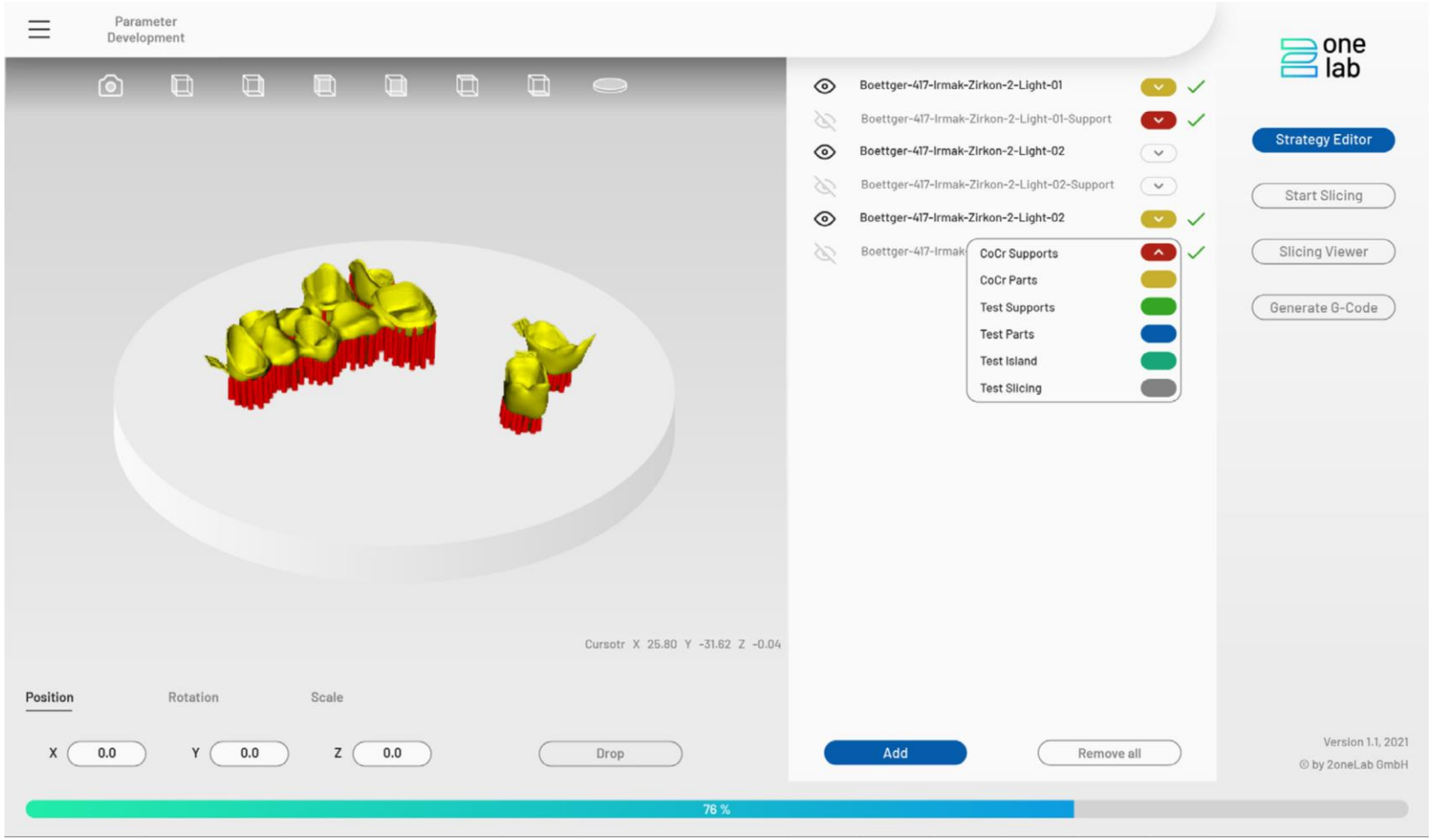
Load in 2CREATE HMI

Printed Object

C R E A T E

2BUILD – Introduction

BUILD

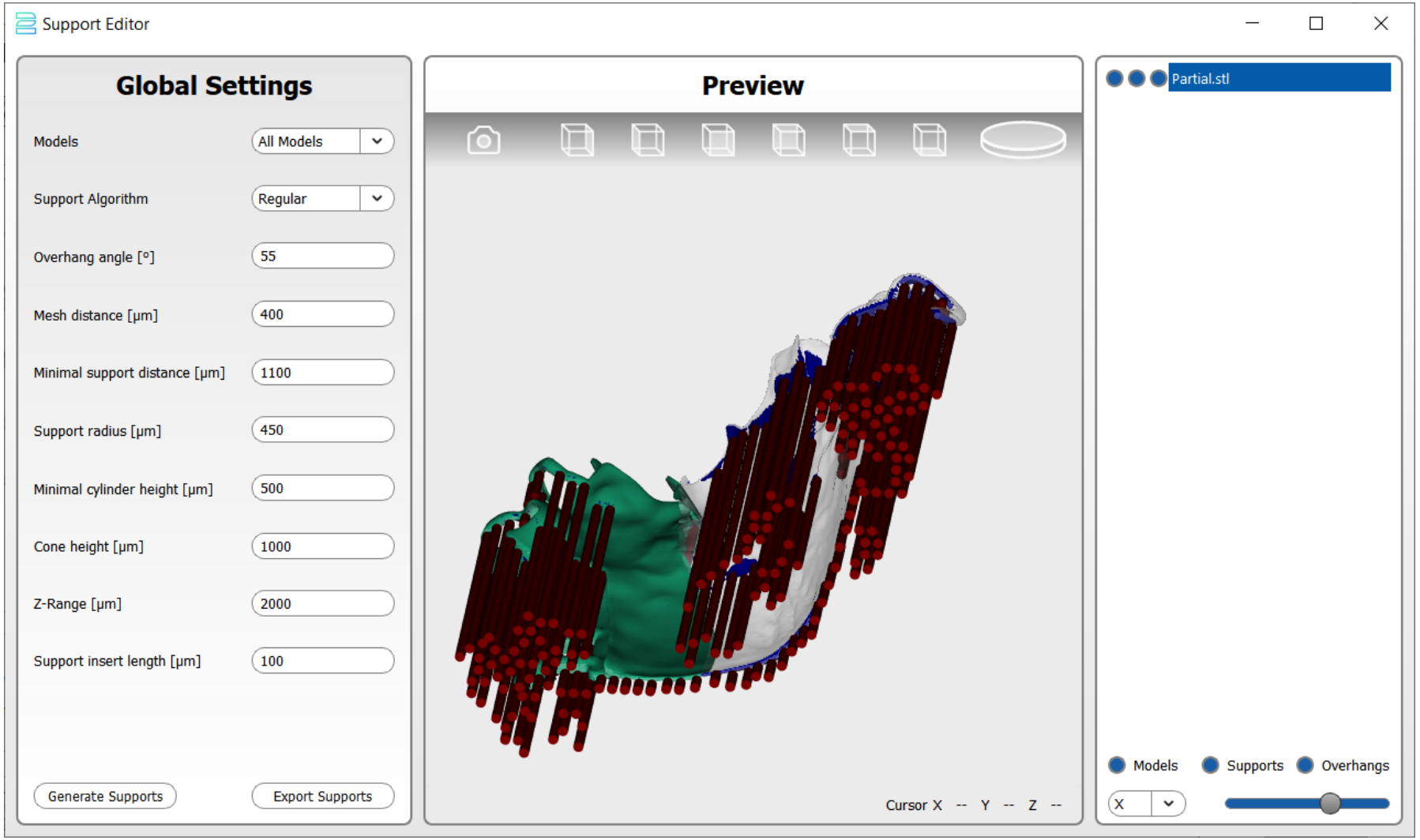


3D Printing CAM Solution

- Nesting
- Labeling
- Auto & Manual Support Generation
- Strategy Editor
- Parameter Development Feature
- Supported File Formats: STL, CLI, GCODE, 3MF*

* Release of this Feature Q1/2022

2CREATE – Supports



BUILD

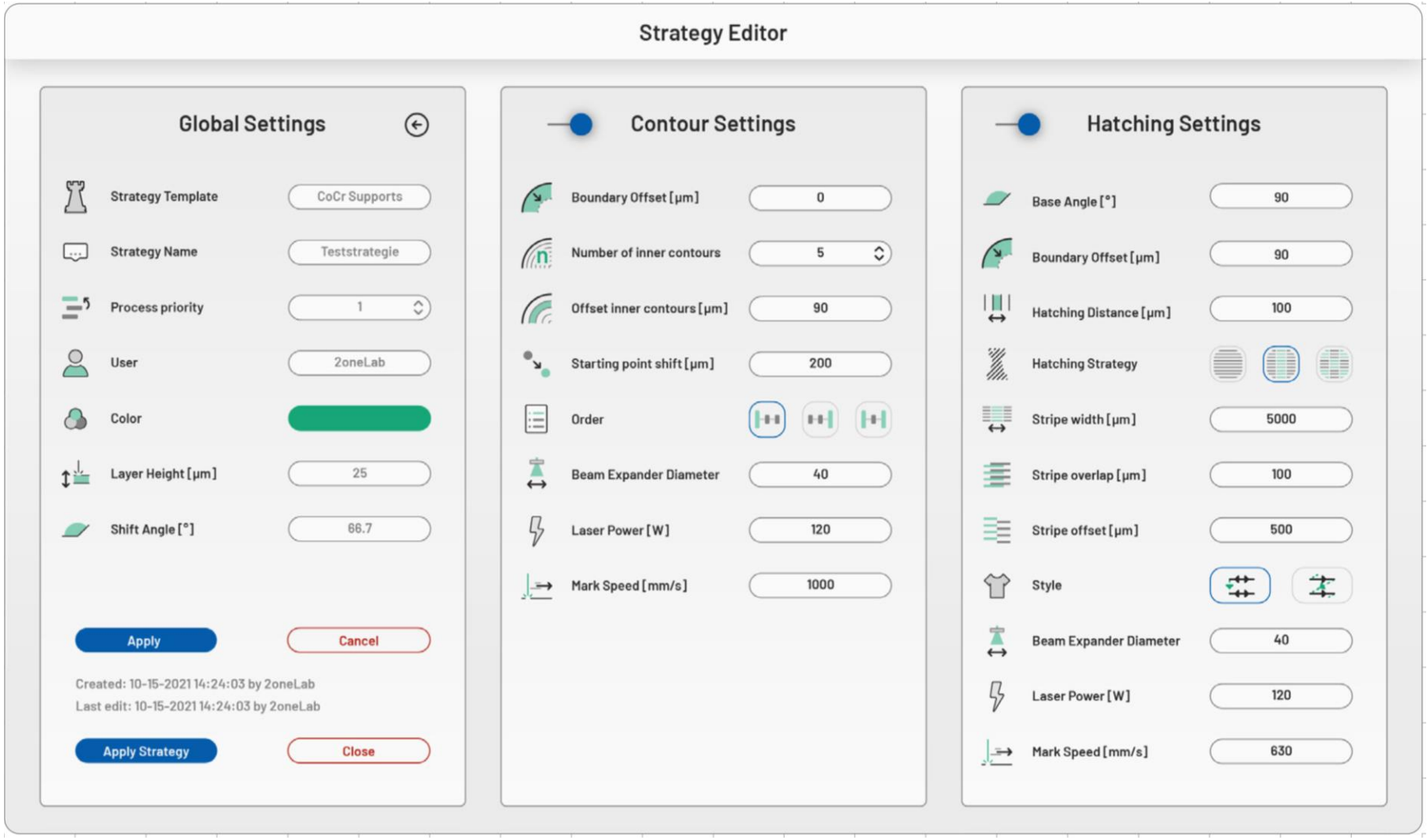
Support Editor

Automatic support generation based on part orientation

Wide range of setting options for supports

Option: Manual support generation or removal

2BUILD – Strategy Editor



BUILD

Strategy Editor

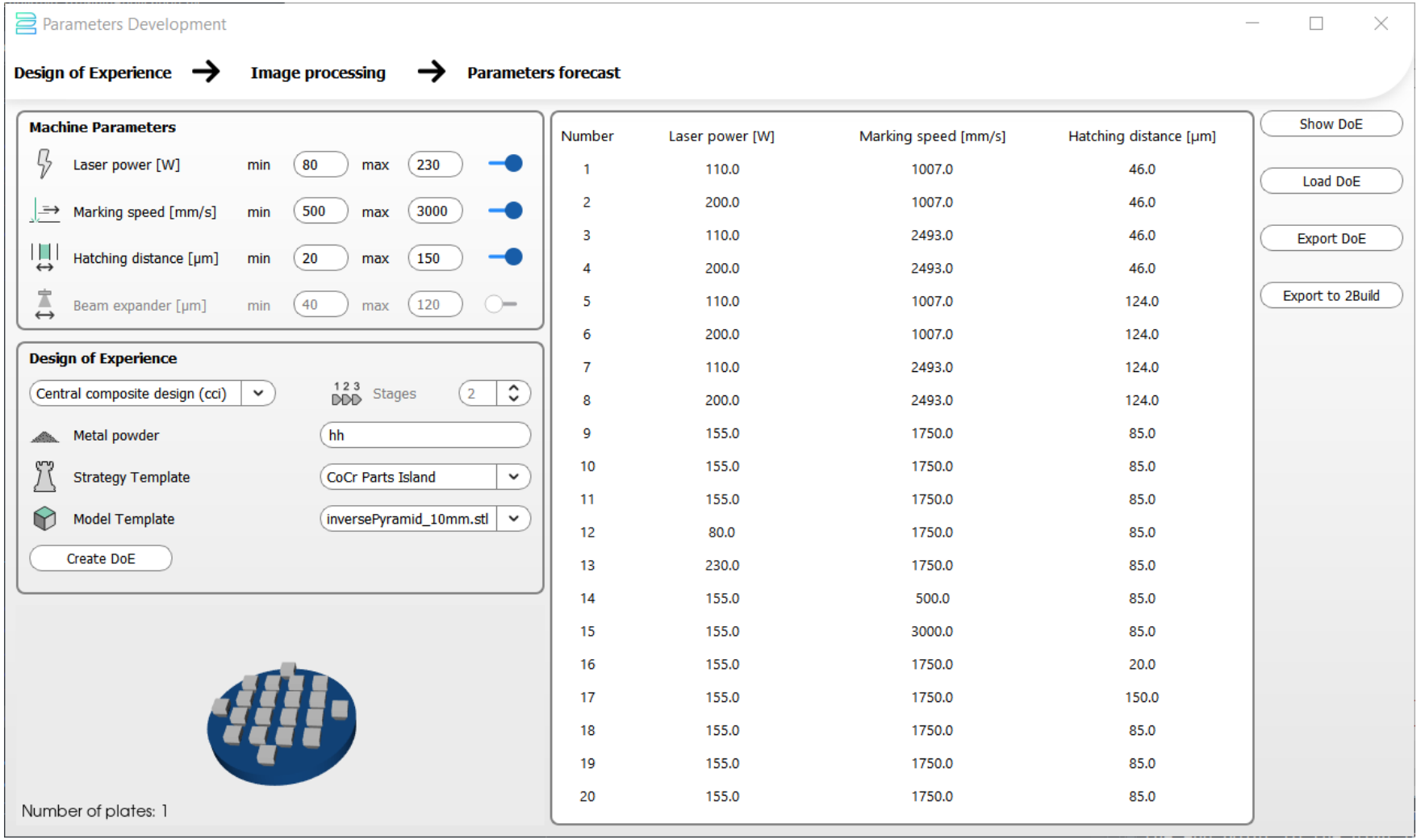
flexibility thanks to multiple strategy options

Independent Strategies for Hatching and Contours

Line, Stripes and Island Hatching Strategies

2CREATE – Parameter Development

BUILD



Design of Experience

Choose from different statistical design types (ccc, ccf, cci and many others)!

Automatic generation of test objects & strategy

Direct GCODE Export of the DoE Pattern

2CREATE – Parameter Development

BUILD

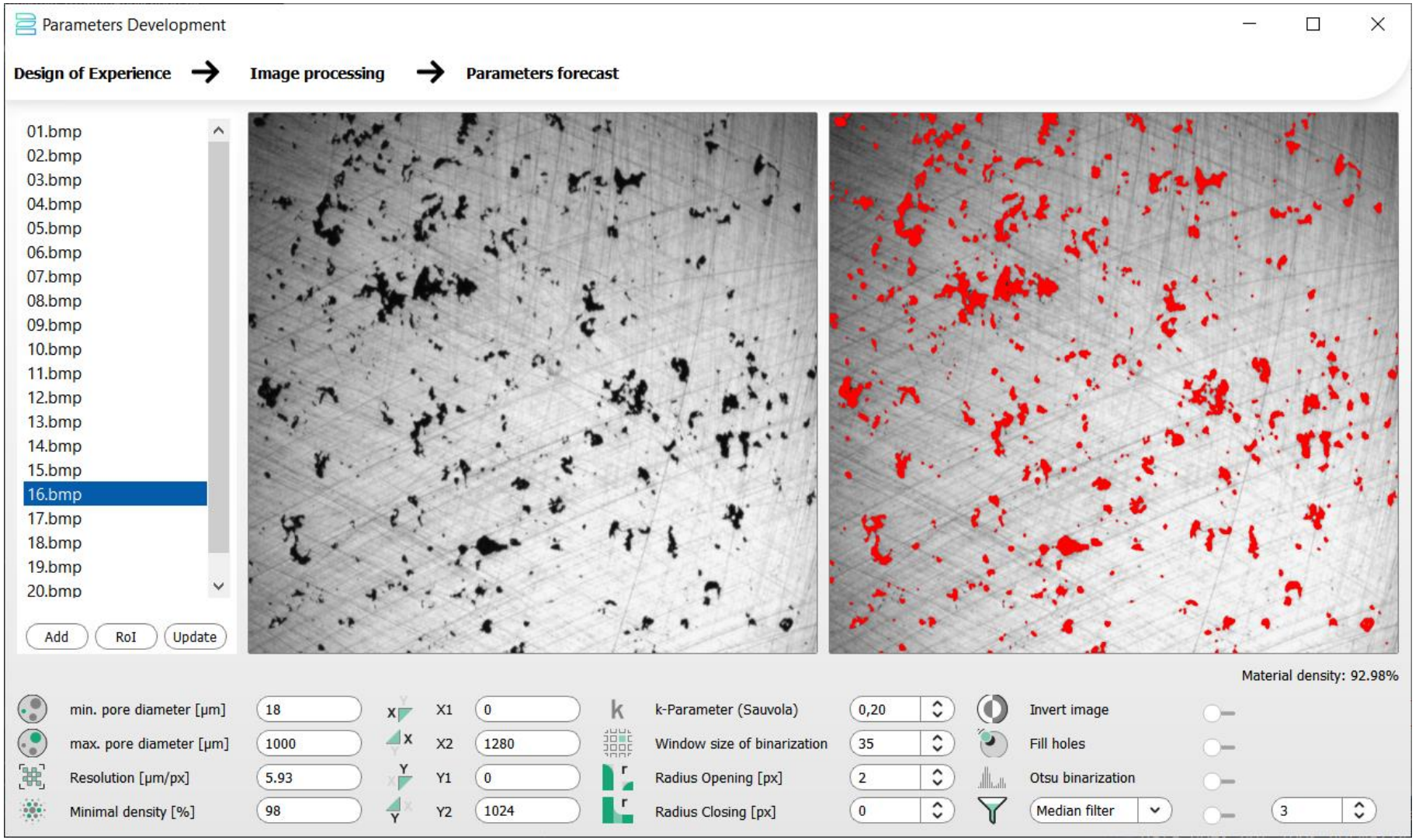
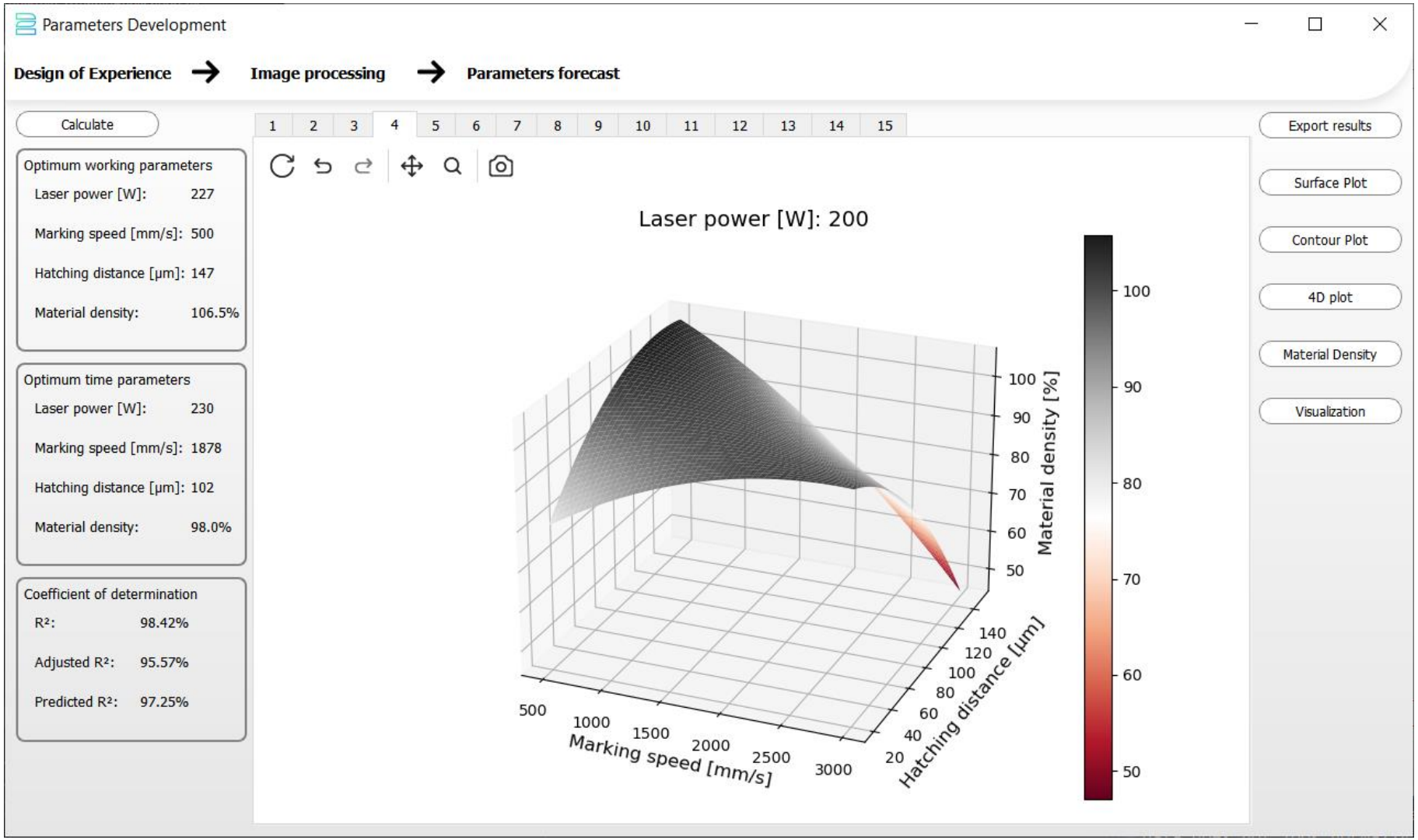


Image Processing

Automatic calculation of object density

Best accuracy thanks to multiple modifications options of the image processing

2CREATE – Parameter Development



BUILD

Parameter Forecast

Automatic calculation of the optimal process field/parameters.

Various visualizations help to estimate and improve the results.

2CREATE – Why is the 2CREATE the best solution for you?

- Open parameter selection / multiple strategy settings possible
- No commitment to one powder type and manufacturer
- GCode for project file generation
- "On the fly" change of spot size & laser power during printing
- Attractively priced product
- High laser power & energy density
- Extremely compact system
- Innovative and fast coating concept